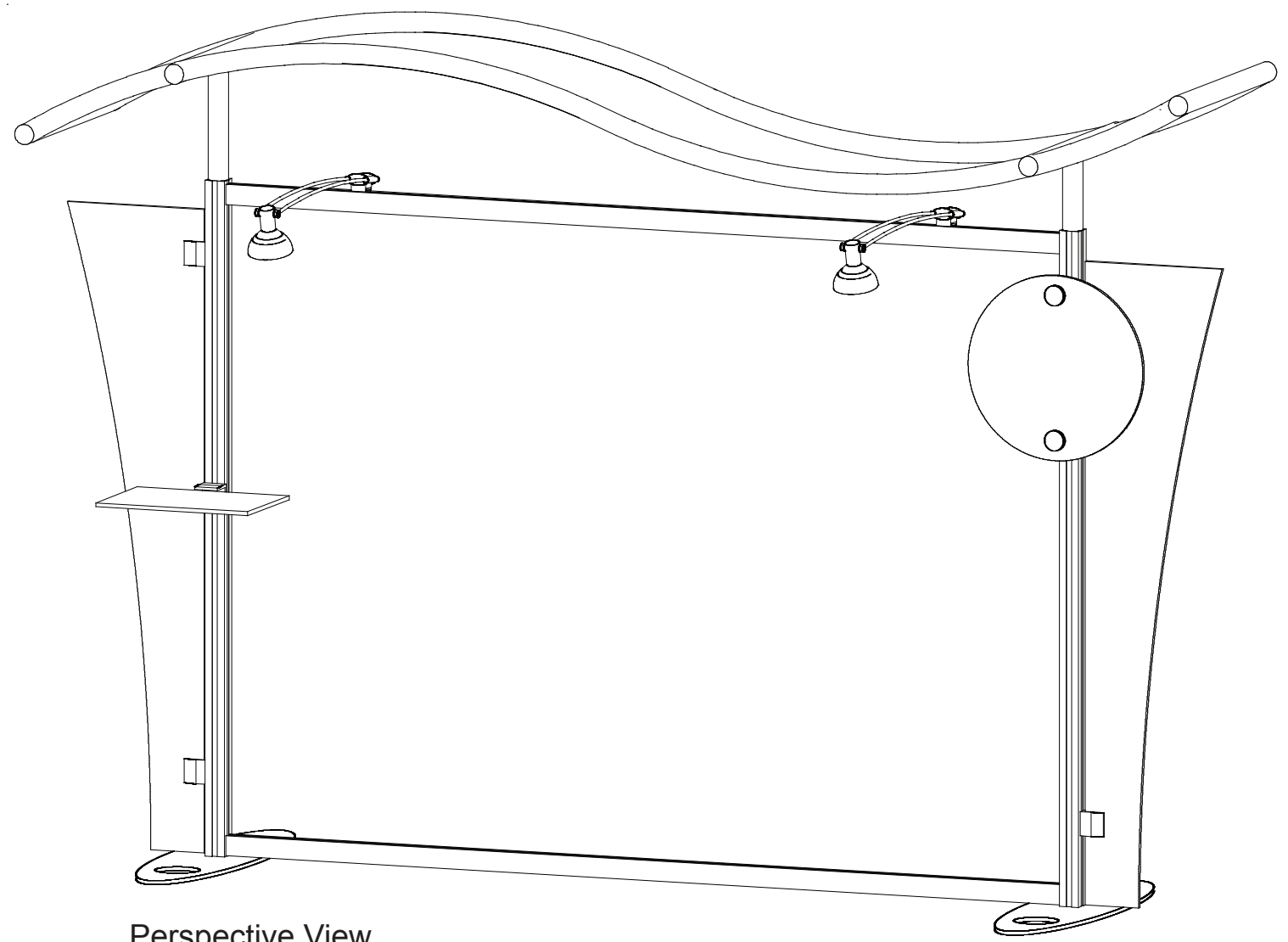


Top View



Perspective View

**Using Your Set-up Instructions:**

Visionary Designs Set-up Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

**Assembly:**

- Do not use power tools.
- All connections must be tightly secured.

**Disassembly:**

Tighten setscrews after disassembling your exhibit to prevent loss of locks and setscrews.

**Cleaning & Packing Your Display:**

- Use care when cleaning metal, plex, and laminated parts, use a mild non-abrasive cleanser and soft cloth/paper towel
- Keep all display components away from heat and exposure to sunlight to avoid warping or fading.
- Retain all packing materials. All provided packing materials are for ease of repacking and component protection.

Hex Key Tool



Exhibits can be assembled with the supplied hex key tool.

Typical Connection



Typical Connection



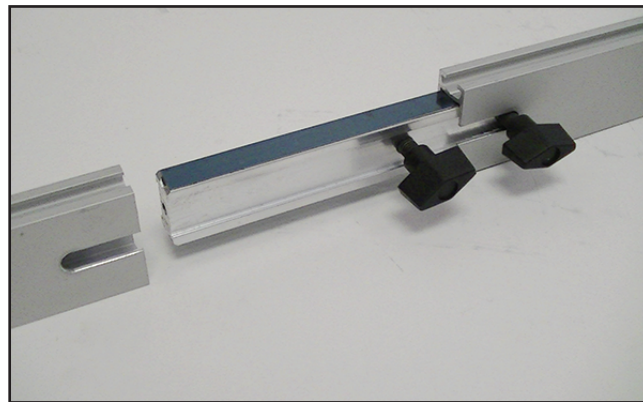
Detail A: Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the hex key tool expands the lock and creates a strong connection.

Numbered Label



Detail B: Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). The numbers are black unless otherwise specified.

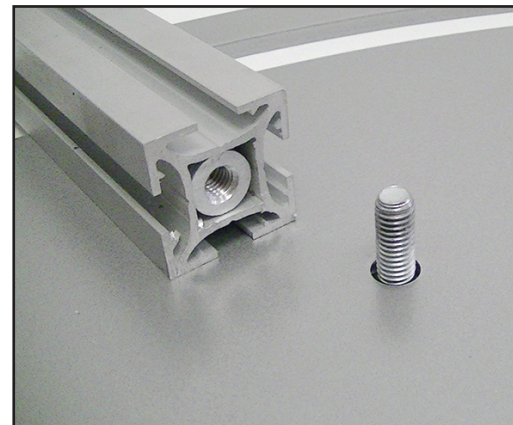
Horizontal Connection



Detail C: A rectangular connection bar with plastic knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten.

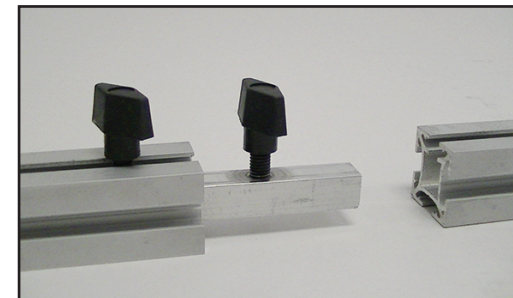
Do Not Overtighten

Base Plate Connection



Detail D: Attach vertical extrusions to base plates using supplied bolts inserted through the hole in the plate. Be careful not to strip the thread.

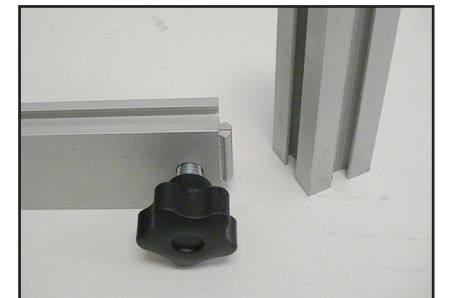
Vertical Connection



Detail E: A square connection bar with plastic knobs is inserted between two vertical extrusions joined end-to-end. Turn the knobs clockwise to tighten.

Do Not Overtighten

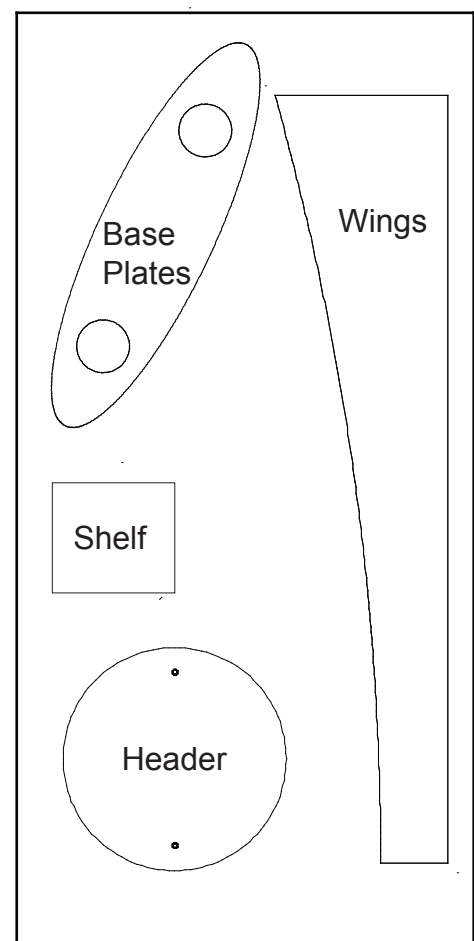
Corner Connection



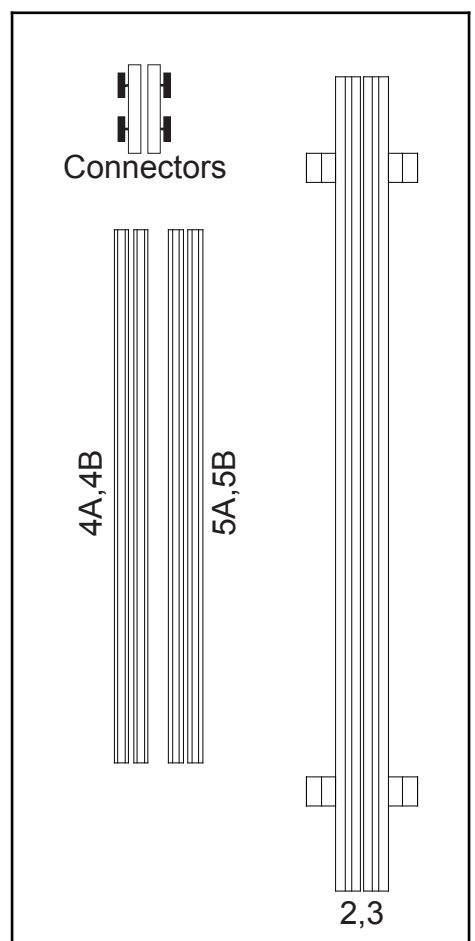
Detail F: Plastic knobs are used to tighten locks where horizontal extrusions connect with vertical extrusions. Turn the knobs clockwise to tighten. Turn counter-clockwise to loosen, but do not remove knob.

Do Not Overtighten

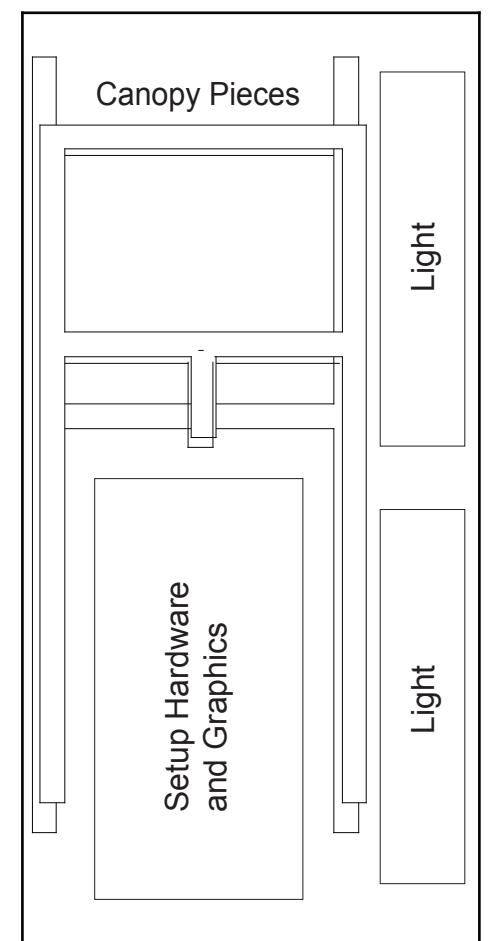
### Top View of Each Level



Level 1 (Bottom Level)



Level 2



Level 3

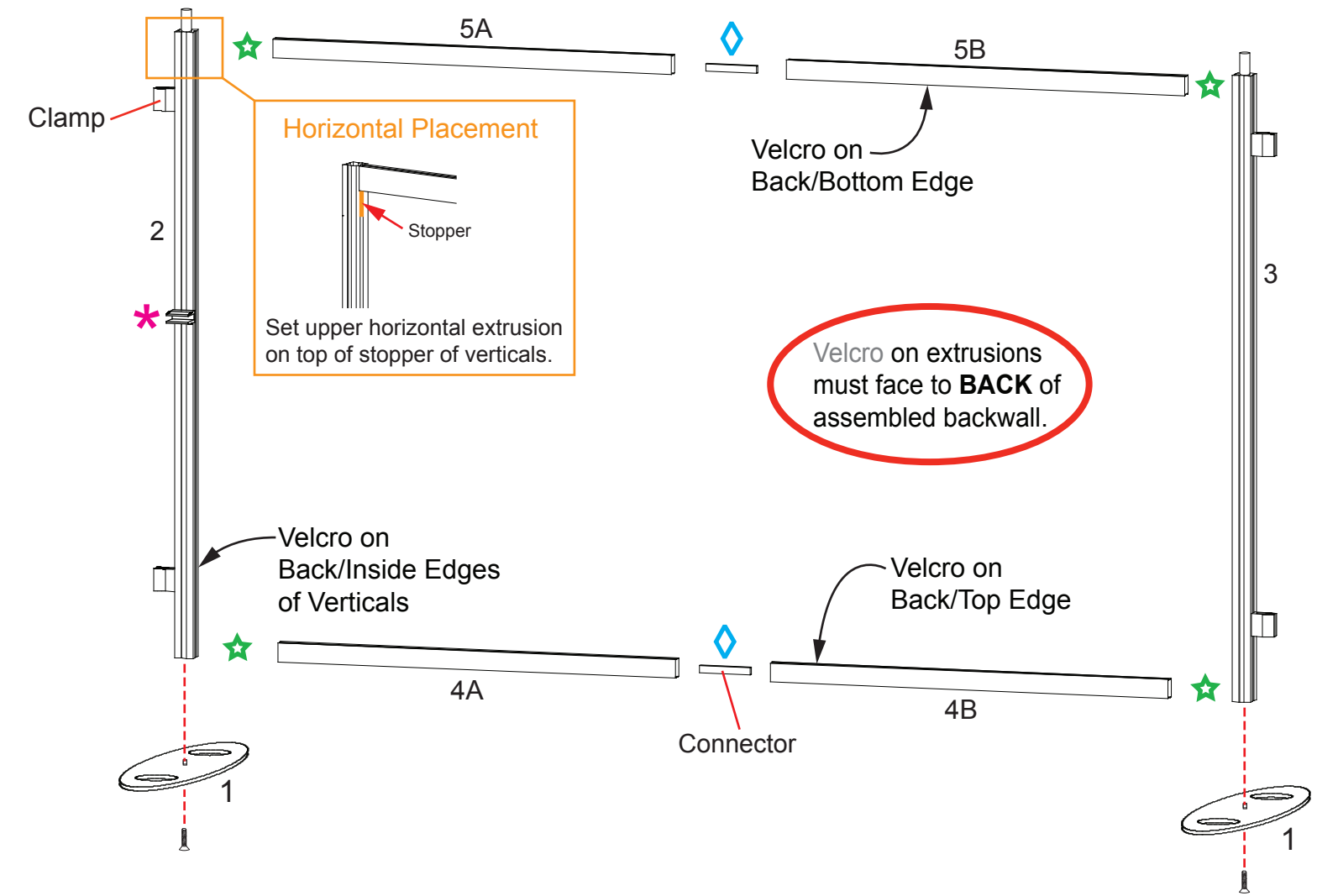
Item	Qty.	Description
1	2	Base Plate
2	1	42" Vertical Extrusion w/ Clamps & Canopy Mount
3	1	42" Vertical Extrusion w/ Clamps & Canopy Mount
4A,4B	1,1	27.5" Horizontal Extrusion
5A,5B	1,1	27.5" Horizontal Extrusion

- Steps:
- 1) Attach base plates [1] to verticals [2] and [3].
  - 2) Connect horizontals [4A to 4B] and [5A to 5B], using connectors.  
See [Straight Connection with Knobs](#) detail.
  - 3) Attach horizontals [4A/4B] and [5A/5B] between verticals [2] and [3].  
See [Corner Connection with Knob](#) detail.
  - 4) Attach A10 clamp to front of vertical [2]. See [A10 Clamp](#) detail.
  - 5) Connect graphic to Velcro on back of assembled backwall.

Keep clamps and canopy mounts attached to verticals.

**\* A10 Clamp**

- 1) Slide connector of clamp into extrusion groove.
- 2) Tighten set screw when A10 is in desired location.
- 3) Insert wing into clamp.
- 4) Tighten knob on clamp to secure wing in place.



**★ Corner Connection with Knob**

Turn knob clockwise to tighten lock.  
**Do not over tighten Knobs**

**◆ Straight Connection with Knobs**

Slide connection bar between extrusions, then turn knobs clockwise to tighten lock.  
**Do not over tighten Knobs**

# AERO

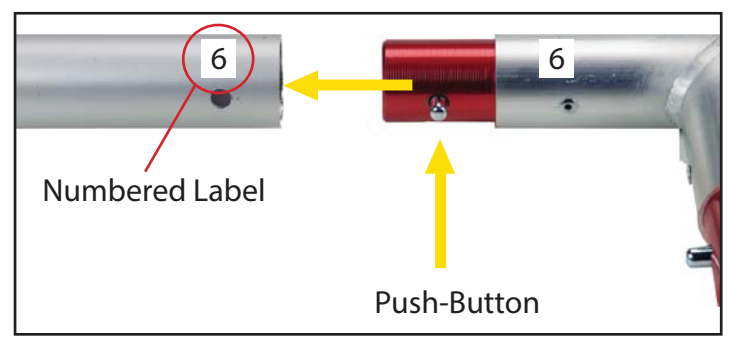
### Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

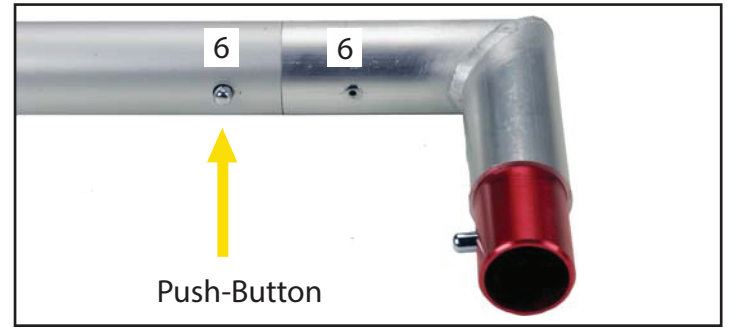
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

### Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

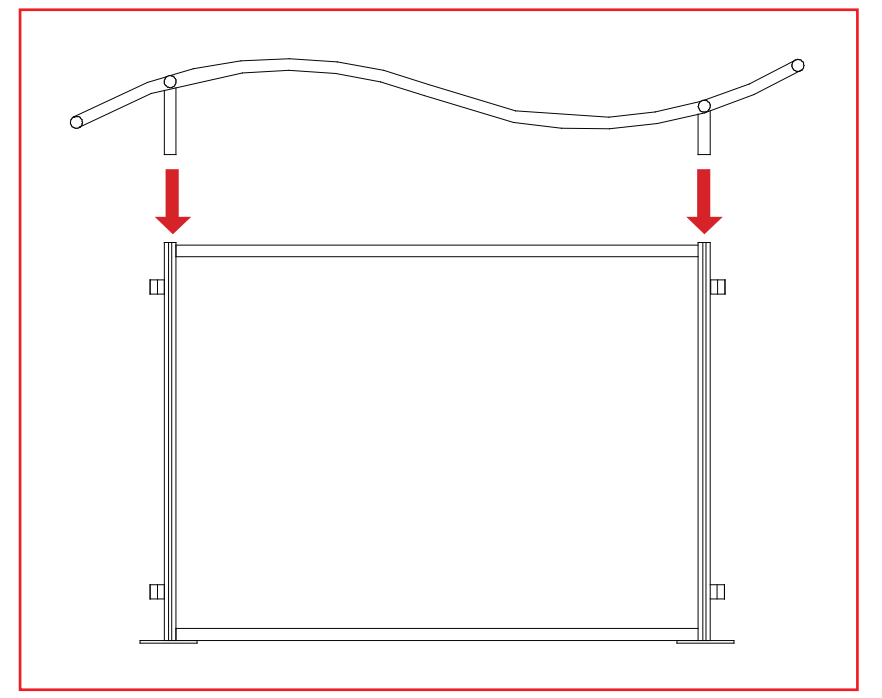
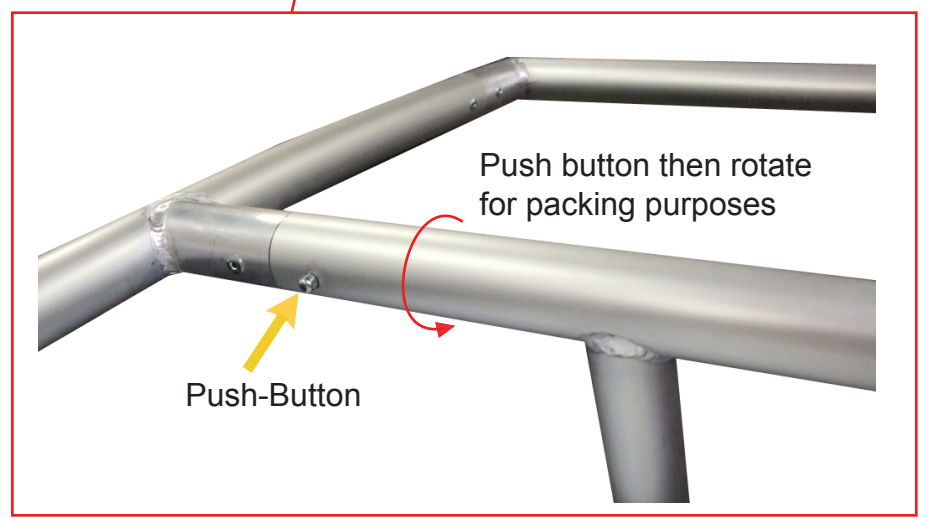
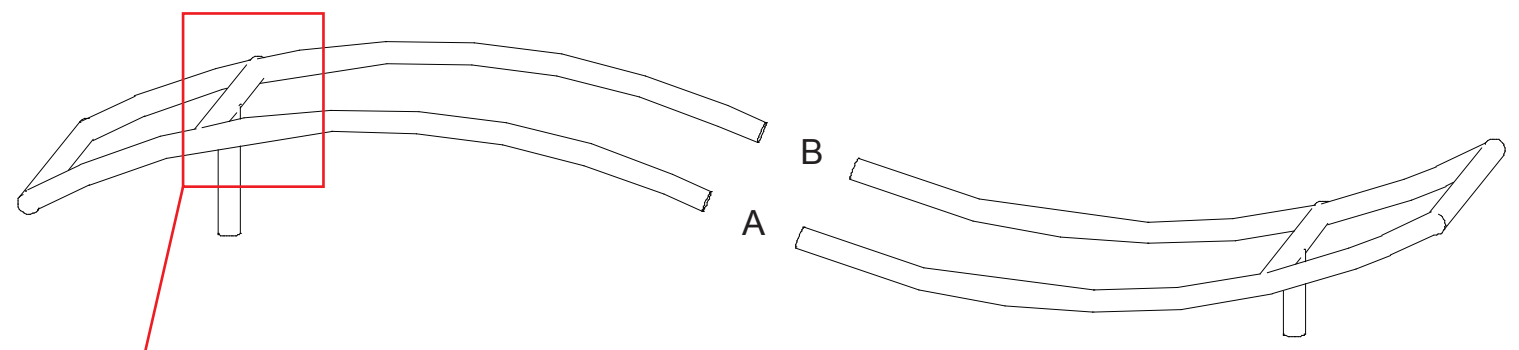


Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.



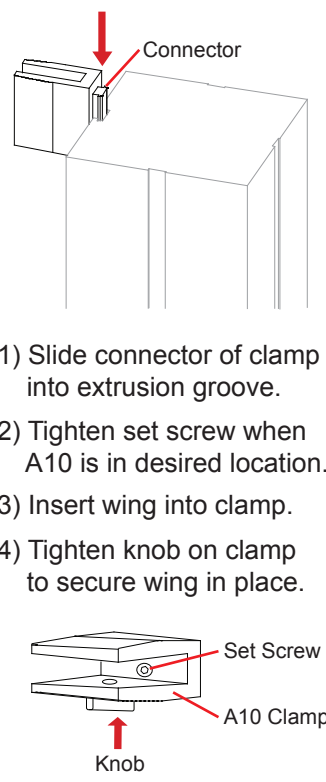
### Steps:

- 1) Connect canopy pieces together as shown.
- 2) Slide fabric cover over assembled canopy then zip closed.

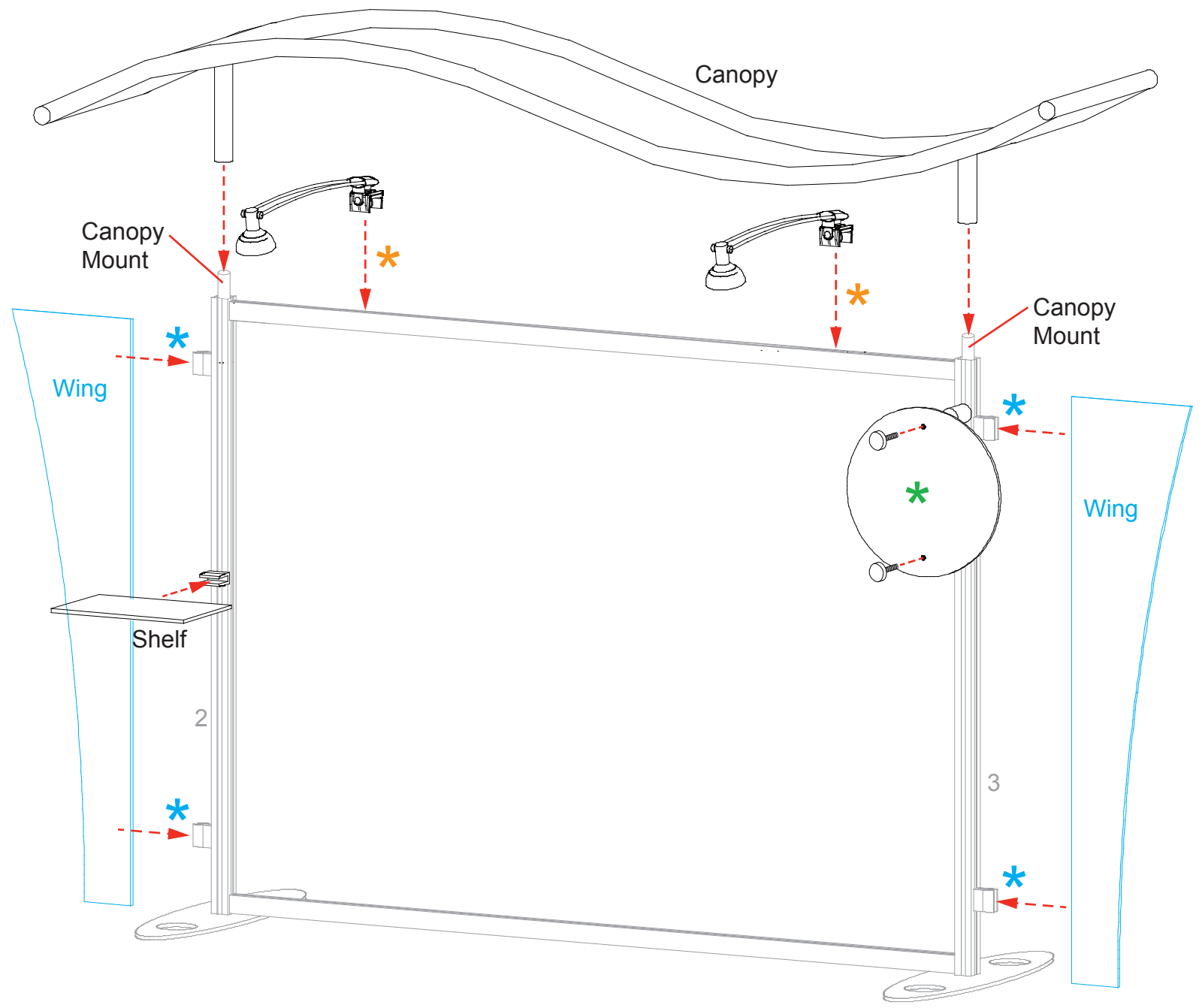


- Steps:
- 1) Attach wings and shelf to clamps. See [A10 Clamp](#) detail.
  - 2) Attach shelf to vertical [2], using clamp.
  - 3) Attach graphic to vertical [3], using standoffs and caps. See [Graphic Attachment](#) detail.
  - 4) Connect lights where desired. See [Light Connection](#) detail.
  - 5) Place assembled canopy onto canopy mounts, making sure zipper is facing to back.

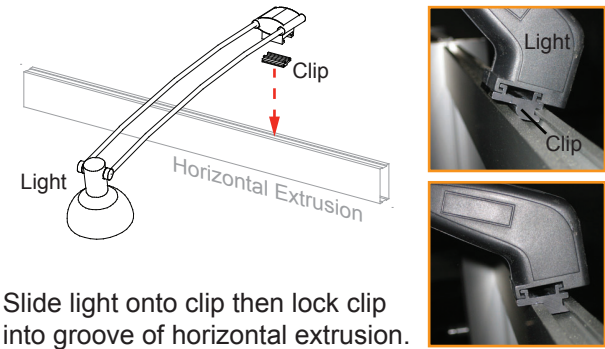
**\* A10 Clamp**



- 1) Slide connector of clamp into extrusion groove.
- 2) Tighten set screw when A10 is in desired location.
- 3) Insert wing into clamp.
- 4) Tighten knob on clamp to secure wing in place.

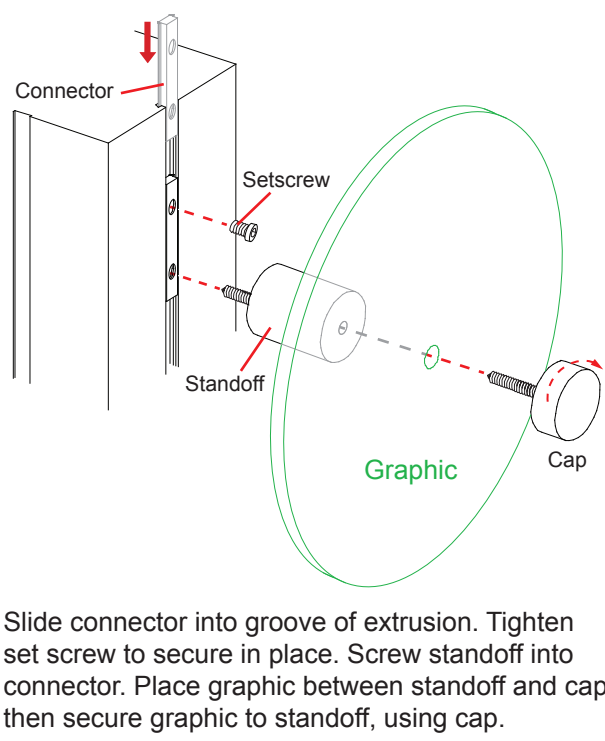


**\* Light Connection**



Slide light onto clip then lock clip into groove of horizontal extrusion.

**\* Graphic Attachment**



Slide connector into groove of extrusion. Tighten set screw to secure in place. Screw standoff into connector. Place graphic between standoff and cap then secure graphic to standoff, using cap.